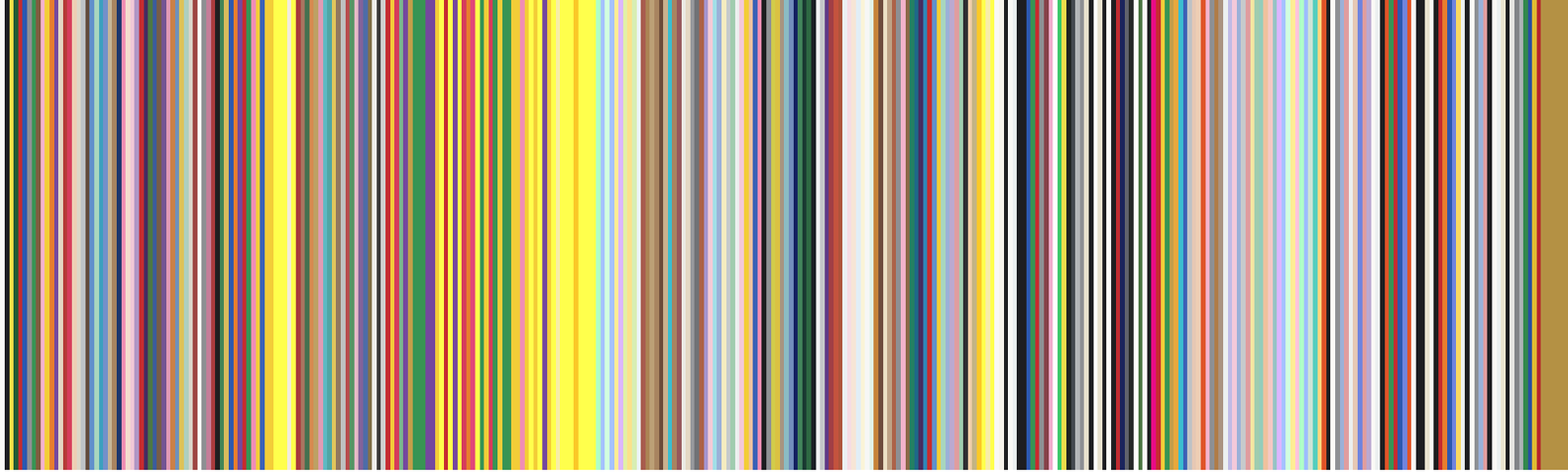


NORAY

COLOUR CARD

2026

345 colours across 30 material families

Swatches are printed flat; actual filament has a satin sheen.

SERIES CODES

- NR-PL PLA & PLA Pro (34)
- NR-PM Matte PLA (33)
- NR-S1 PLA Silk (19)
- NR-S2 Silk Dual Colour (21)
- NR-S3 Silk Tri-Colour (17)
- NR-S4 Silk Rainbow (9)
- NR-GL PLA Glow (10)
- NR-WD PLA Wood (9)
- NR-MB PLA Marble (2)
- NR-MT PLA Metal (3)
- NR-TR PLA Transparent (13)
- NR-CF PLA-CF (2)
- NR-PT PETG (50)
- NR-PN PETG Matte (3)
- NR-PF PETG High Speed (3)
- NR-PK PETG-CF (5)
- NR-AB Modified ABS+ (10)
- NR-AX ABS (2)
- NR-AC ABS-CF (2)
- NR-AH High Temp ABS (2)
- NR-AS ASA (6)
- NR-T95 TPU 95A (40)
- NR-T90 TPU 90A (9)
- NR-T85 TPU 85A (10)
- NR-T80 TPU 80A (2)
- NR-T98 TPU 98A (1)
- NR-T72 TPU 72D (2)
- NR-PB PEBA (7)
- NR-TH TPU High Speed (6)
- NR-PC PC, POM & signage (13)

NORAY MATERIALS

www.noraymaterials.com

Anatomy of a code

NR	PL	04
brand prefix	series	running number

Running numbers start at 01 within each series, so a code reads left to right as material, then colour order in this card.

Colour roots

Black	—	Onyx
White	—	Chalk
Grey / Gray	—	Graphite
Red	—	Ember
Pink	—	Blossom
Purple	—	Violet
Magenta	—	Orchid
Blue	—	Cobalt
Green	—	Jade
Yellow	—	Amber
Orange	—	Tangerine
Brown	—	Umber
Gold	—	Gilt
Silver	—	Platinum
Skin	—	Porcelain
Transparent	—	Crystal
Cream	—	Ivory

Family groups

PLA	PL · PM · S1–S4 · GL · WD · MB · MT · TR · CF	12
PETG	PT · PN · PF · PK	4
ABS	AB · AX · AC · AH	4
ASA	AS	1
TPU	T95 · T90 · T85 · T80 · T98 · T72 · PB · TH	8
Engineering	PC	1

Modifiers are kept as written

Ice · Light · Dark · Mint · Pine · Olive · Apple · Sky · Ocean · Klein · Diamond · Rose · Cocoa · Peanut · Jungle · Turquoise · Warm · Deep

Trans- half-clear becomes Crystal-
X Wood becomes X Walnut

"Ice pink" → "Ice Blossom"
"Trans Cherry Pink" → "Crystal Cherry Blossom"

How the swatches are built



Single colour



Two-tone silk



Rainbow

Multi-colour silk shows the strands side by side, in the order they appear in the name. Rainbow runs are drawn as a continuous blend.

PLA & PLA Pro

NR-PL--01 — NR-PL--34

Chalk NR-PL-01	Onyx NR-PL-02	Amber 107C NR-PL-03	Dark Jade NR-PL-04	China Ember NR-PL-05	Cobalt NR-PL-06	Graphite NR-PL-07
Jade NR-PL-08	Umber NR-PL-09	Light Blossom NR-PL-10	Amber Gilt NR-PL-11	Tangerine NR-PL-12	Violet NR-PL-13	Sandstone NR-PL-14
Brick Ember NR-PL-15	Rose Ember NR-PL-16	Porcelain NR-PL-17	Bone NR-PL-18	Platinum NR-PL-19	Espresso NR-PL-20	Water Cobalt NR-PL-21
Mint NR-PL-22	Cobalt Lagoon NR-PL-23	Light Cobalt NR-PL-24	Desert NR-PL-25	Walnut NR-PL-26	Dark Cobalt NR-PL-27	Blossom NR-PL-28
Peach 475C NR-PL-29	Blossom 9284C NR-PL-30	Violet 9344C NR-PL-31	Ember NR-PL-32	Dark Violet NR-PL-33	Army Jade NR-PL-34	

Matte PLA

NR-PM--01 — NR-PM--33

Matte Cobalt NR-PM-01	Matte Umber NR-PM-02	Matte Violet NR-PM-03	Matte Blossom NR-PM-04	Matte Tangerine NR-PM-05	Matte Water Cobalt NR-PM-06	Matte Amber NR-PM-07
Matte Mint NR-PM-08	Matte Bone NR-PM-09	Matte Clay Ember NR-PM-10	Matte Chalk NR-PM-11	Matte Graphite NR-PM-12	Matte Deep Blossom NR-PM-13	Matte Ember NR-PM-14

Matte PLA · continued



Matte Onyx
NR-PM-15



Matte Jade
NR-PM-16



Earthy Amber
NR-PM-17



Onyx / Cobalt
NR-PM-18



Onyx / Tangerine
NR-PM-19



Onyx / Violet
NR-PM-20



Onyx / Ember
NR-PM-21



Onyx / Jade
NR-PM-22



Blossom / Light Cobalt
NR-PM-23



Blossom / Amber
NR-PM-24



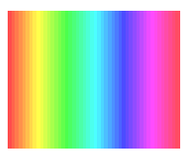
Violet / Sky Cobalt
NR-PM-25



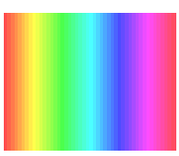
Ember / Amber / Cobalt
NR-PM-26



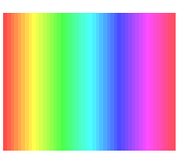
Blossom / Amber / Cobalt
NR-PM-27



Matte Apple
NR-PM-28

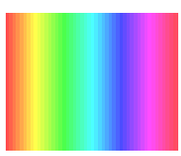


Matte Fantasy
NR-PM-29



Matte Lollipop
NR-PM-30

Matte Ivory
NR-PM-31



Matte Macaron
NR-PM-32



Matte Ember / Cobalt
NR-PM-33

PLA Silk

NR-S1--01 — NR-S1--19



Copper
NR-S1-01



Christmas Jade
NR-S1-02



Tangerine
NR-S1-03



Gilt
NR-S1-04



Blossom
NR-S1-05



Cyan
NR-S1-06



Turquoise
NR-S1-07



Amber
NR-S1-08



Bronze
NR-S1-09



Platinum
NR-S1-10



China Ember
NR-S1-11



Jade
NR-S1-12



Light Blossom
NR-S1-13



Violet
NR-S1-14



Cobalt
NR-S1-15

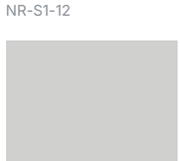


Dark Gilt
NR-S1-16

Chalk
NR-S1-17



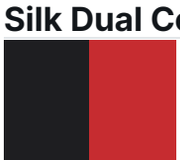
Onyx
NR-S1-18



Light Platinum
NR-S1-19

Silk Dual Colour

NR-S2--01 — NR-S2--21



Onyx / Ember
NR-S2-01



Onyx / Amber
NR-S2-02

Onyx / Rose Ember
NR-S2-03

Onyx / Light Jade
NR-S2-04

Onyx / Violet
NR-S2-05

Gilt / Graphite
NR-S2-06

Ember / Jade
NR-S2-07

Silk Dual Colour · continued



Violet / Jade
NR-S2-08



Cobalt / Jade
NR-S2-09



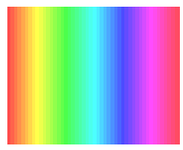
Cobalt / Violet
NR-S2-10



Violet / Cobalt
NR-S2-11



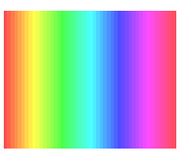
Ember / Amber
NR-S2-12



Fantasy Cobalt
NR-S2-13



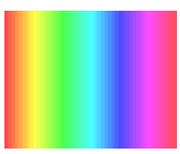
Ember / Cobalt
NR-S2-14



Rainbow Tangerine
NR-S2-15



Violet / Ember
NR-S2-16



Colorful
NR-S2-17



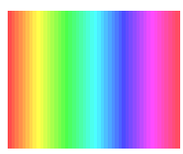
Cobalt / Violet / Rose Ember
NR-S2-18



Cobalt / Tangerine
NR-S2-19



Rose / Violet
NR-S2-20



Fire Ember Flame
NR-S2-21

Silk Tri-Colour

NR-S3--01 — NR-S3--17



Ember / Cobalt / Jade
NR-S3-01



Ember / Amber / Cobalt
NR-S3-02



Cobalt / Violet / Rose Ember
NR-S3-03



Cobalt / Violet / Amber Jade
NR-S3-04



Ember / Violet / Amber
NR-S3-05



Violet / Amber Jade
NR-S3-06



Cobalt / Violet / Jade
NR-S3-07



Ember / Amber / Jade
NR-S3-08



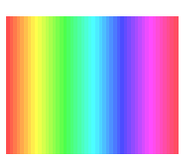
Cobalt / Amber / Jade
NR-S3-09



Blossom / Violet / Jade
NR-S3-10



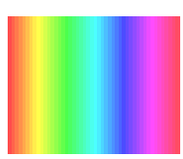
Gilt / Graphite / Amber
NR-S3-11



Cobalt Violet / Rainbow
NR-S3-12



Jade / Violet / Amber
NR-S3-13



Cobalt Umber / Rainbow Jade
NR-S3-14



Violet / Cobalt Violet
NR-S3-15



Cobalt / Tangerine / Amber
NR-S3-16



Cobalt Jade / Rainbow Blossom Violet
NR-S3-17

Silk Rainbow

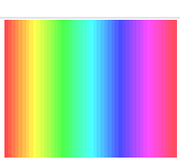
NR-S4--01 — NR-S4--09



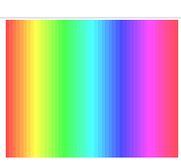
Macaron Rainbow
NR-S4-01



Cosmic Rainbow
NR-S4-02



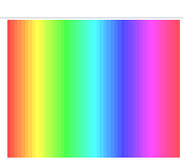
Min Rainbow
NR-S4-03



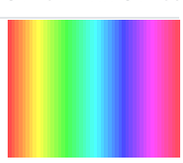
Peach Rainbow
NR-S4-04



Candy Rainbow
NR-S4-05



Ember / Gilt Rainbow
NR-S4-06



Cobalt / Amber Rainbow
NR-S4-07



Cobalt / Chalk Rainbow
NR-S4-08



Blossom / Chalk Rainbow
NR-S4-09

PLA Glow

NR-GL--01 — NR-GL--10

Glow Jade
NR-GL-01

Glow Sky Cobalt
NR-GL-02

Glow Light Jade
NR-GL-03

Glow Dark Cobalt
NR-GL-04

Glow Amber
NR-GL-05

Glow Violet
NR-GL-06

Glow Aurora
NR-GL-07

Glow Prism
NR-GL-08

Glow Opal
NR-GL-09

Glow Crystal Prism
NR-GL-10

PLA Wood

NR-WD--01 — NR-WD--09

Cherry Walnut
NR-WD-01

Teak Walnut
NR-WD-02

Oak Walnut
NR-WD-03

Onyx Walnut
NR-WD-04

Walnut
NR-WD-05

Light Walnut
NR-WD-06

Cyan Walnut
NR-WD-07

Ember Walnut
NR-WD-08

Rose Walnut
NR-WD-09

PLA Marble

2 colours

Chalk
NR-MB-01

Sandstone
NR-MB-02

PLA Metal

NR-MT--01 — NR-MT--03

Steel
NR-MT-01

Iron
NR-MT-02

Copper
NR-MT-03

PLA Transparent

NR-TR--01 — NR-TR--13

Crystal Lavender Violet
NR-TR-01

Crystal Cherry Blossom
NR-TR-02

Crystal Cyan
NR-TR-03

Crystal Ice Cobalt
NR-TR-04

Crystal Light Amber
NR-TR-05

Crystal Smoke Graphite
NR-TR-06

Crystal Jade
NR-TR-07

PLA Transparent · continued



Crystal
NR-TR-08

Crystal Blossom
NR-TR-09

Cobalt Violet Amber
NR-TR-10

Crystal Tangerine
NR-TR-11

Phantom Cobalt
NR-TR-12

Blossom Jade Tangerine
NR-TR-13

PLA-CF

NR-CF--01 — NR-CF--02



Onyx
NR-CF-01

Graphite
NR-CF-02

PETG

NR-PT--01 — NR-PT--50



Dawn
NR-PT-01

Amber
NR-PT-02

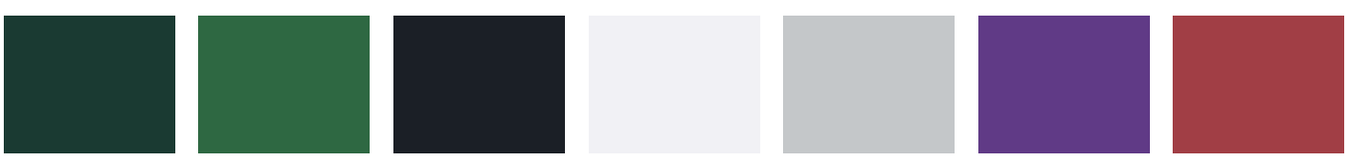
Sand
NR-PT-03

Lake Cobalt
NR-PT-04

Sky Cobalt
NR-PT-05

Cobalt
NR-PT-06

Jade
NR-PT-07



Dark Jade
NR-PT-08

Jungle Jade
NR-PT-09

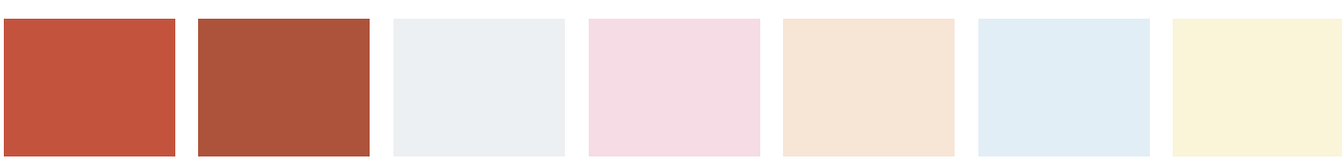
Onyx
NR-PT-10

Chalk
NR-PT-11

Platinum
NR-PT-12

Violet
NR-PT-13

Ember
NR-PT-14



Tangerine
NR-PT-15

Peanut Umber
NR-PT-16

Crystal
NR-PT-17

Crystal Blossom
NR-PT-18

Crystal Tangerine
NR-PT-19

Crystal Light Cobalt
NR-PT-20

Crystal Amber
NR-PT-21



Crystal Chalk
NR-PT-22

Crystal Light Jade
NR-PT-23

Honey
NR-PT-24

Umber
NR-PT-25

Ivory
NR-PT-26

Oak
NR-PT-27

Copper
NR-PT-28



Graphite
NR-PT-29

Light Blossom
NR-PT-30

Bronze
NR-PT-31

Peacock Jade
NR-PT-32

Peacock Cobalt
NR-PT-33

Dark Violet
NR-PT-34

Aqua Cobalt
NR-PT-35

PETG · continued

China Ember
NR-PT-36

Water Cobalt
NR-PT-37

Amber Gilt
NR-PT-38

Mint
NR-PT-39

Crystal Cobalt
NR-PT-40

Crystal Violet
NR-PT-41

Crystal Ember
NR-PT-42

Crystal Jade
NR-PT-43

Sparkly Onyx
NR-PT-44

Apricot
NR-PT-45

Khaki
NR-PT-46

Candy Rainbow
NR-PT-47

Min Rainbow
NR-PT-48

Macaron Rainbow
NR-PT-49

Cosmic Rainbow
NR-PT-50

PETG Matte

3 colours

Matte Chalk
NR-PN-01

Matte Warm Chalk
NR-PN-02

Matte Onyx
NR-PN-03

PETG High Speed

NR-PF--01 — NR-PF--03

Chalk
NR-PF-01

Crystal
NR-PF-02

Onyx
NR-PF-03

PETG-CF

NR-PK--01 — NR-PK--05

Onyx
NR-PK-01

Cobalt
NR-PK-02

Jade
NR-PK-03

Ember
NR-PK-04

Graphite
NR-PK-05

Modified ABS+

NR-AB--01 — NR-AB--10

Ember
NR-AB-01

Blossom
NR-AB-02

Chalk
NR-AB-03

Jade
NR-AB-04

Amber
NR-AB-05

Onyx
NR-AB-06

Dark Graphite
NR-AB-07

Modified ABS+ · continued

Light Graphite
NR-AB-08

Graphite
NR-AB-09

Natural
NR-AB-10

ABS
2 colours

Onyx
NR-AX-01

Chalk
NR-AX-02

ABS-CF

NR-AC--01 — NR-AC--02

Natural
NR-AC-01

Onyx
NR-AC-02

High Temp ABS
2 colours

Chalk
NR-AH-01

Onyx
NR-AH-02

ASA

NR-AS--01 — NR-AS--06

Ember
NR-AS-01

Cobalt
NR-AS-02

Graphite
NR-AS-03

Onyx
NR-AS-04

Chalk
NR-AS-05

Army Jade
NR-AS-06

TPU 95A

NR-T95--01 — NR-T95--40

Chalk
NR-T95-01

Onyx
NR-T95-02

Neon Orchid
NR-T95-03

Ember
NR-T95-04

Amber
NR-T95-05

Jade
NR-T95-06

Gilt
NR-T95-07

Mango Mojito
NR-T95-08

Cyan
NR-T95-09

Galaxy Cobalt
NR-T95-10

Platinum
NR-T95-11

Porcelain 7514C
NR-T95-12

Porcelain
NR-T95-13

Tangerine Ember
NR-T95-14

Light Blossom
NR-T95-15

Graphite
NR-T95-16

Caramel
NR-T95-17

Light Umber
NR-T95-18

Crystal
NR-T95-19

Crystal Violet
NR-T95-20

Crystal Blossom
NR-T95-21

TPU 95A · continued


Crystal Cobalt
NR-T95-22


Crystal Graphite
NR-T95-23


Crystal Ember
NR-T95-24

Crystal Amber
NR-T95-25


Crystal Jade
NR-T95-26


Crystal Emerald
NR-T95-27


Crystal Tangerine
NR-T95-28

Crystal Coral
NR-T95-29


Crystal Teal
NR-T95-30


Glow Violet
NR-T95-31

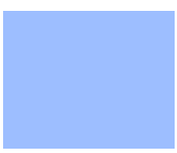

Glow Dark Cobalt
NR-T95-32

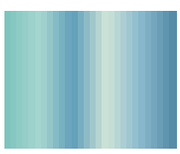
Glow Light Jade
NR-T95-33

Glow Amber
NR-T95-34

Glow Blossom
NR-T95-35

Glow Jade
NR-T95-36


Glow Cobalt
NR-T95-37


Rainbow Sea Glass
NR-T95-38

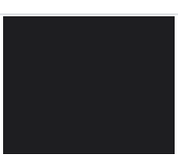

Rainbow Aurora
NR-T95-39


Rainbow Candy
NR-T95-40

TPU 90A

NR-T90--01 — NR-T90--09


Tangerine / Ember
NR-T90-01


Onyx
NR-T90-02

Chalk
NR-T90-03


Graphite
NR-T90-04


Crystal Cobalt
NR-T90-05


Crystal Ember
NR-T90-06

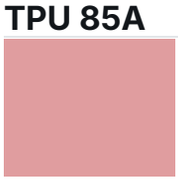
Crystal
NR-T90-07

Porcelain 7514C
NR-T90-08


Rainbow Cobalt / Violet
NR-T90-09

TPU 85A

NR-T85--01 — NR-T85--10


Crystal Ember
NR-T85-01


Crystal Violet
NR-T85-02

Chalk
NR-T85-03

Crystal
NR-T85-04


Onyx
NR-T85-05


Tangerine / Ember
NR-T85-06


Jade
NR-T85-07


Ember
NR-T85-08


Cobalt
NR-T85-09


Rainbow Cobalt / Violet
NR-T85-10

TPU 80A

2 colours


Tangerine / Ember
NR-T80-01

Chalk
NR-T80-02

TPU 98A

NR-T98--01 — NR-T98--01



Onyx
NR-T98-01

TPU 72D

2 colours



Onyx
NR-T72-01

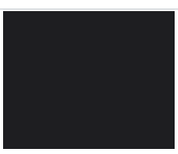
Natural
NR-T72-02

PEBA

NR-PB--01 — NR-PB--07



Chalk
NR-PB-01



Onyx
NR-PB-02



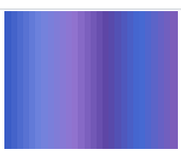
Ember
NR-PB-03



Tangerine
NR-PB-04



Cobalt
NR-PB-05



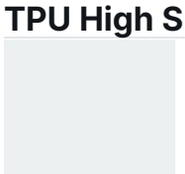
Rainbow Cobalt / Violet
NR-PB-06



Rainbow Summer Dazzling
NR-PB-07

TPU High Speed

NR-TH--01 — NR-TH--06



Crystal
NR-TH-01



Onyx
NR-TH-02

Chalk
NR-TH-03



Graphite
NR-TH-04



Crystal Cobalt
NR-TH-05



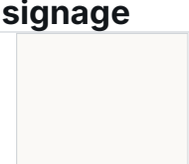
Crystal Ember
NR-TH-06

PC, POM & signage

NR-PC--01 — NR-PC--13



Onyx
NR-PC-01



Chalk
NR-PC-02

Crystal
NR-PC-03

Natural
NR-PC-04



Black-blackout
NR-PC-05

White-blackout
NR-PC-06



Gray-blackout
NR-PC-07



Silver-blackout
NR-PC-08



Green-blackout
NR-PC-09



Blue-blackout
NR-PC-10



Yellow-blackout
NR-PC-11



Red-blackout
NR-PC-12



Gold-blackout
NR-PC-13

Custom colour matching

Send a RAL, Pantone or physical sample — we match it from 200 kg per colour and produce it under your own brand.

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